

Customer	: CU-DAR001 Dart Helicopters Services	Drawing Name	: LANYARD ASSEMBLY
Job Number	: 31191		
Estimate Number	: 11493		
P.O. Number	: N/A	Part Number	: D26906
This Issue	: 3/14/2007 S.O. No. : N/A	Drawing Number	: D2690 REV. B2
Prsht Rev.	: NC	Project Number	: N/A
First Issue	: N/A Type : SMALL /MED FAB	Drawing Revision	: B2
Previous Run	: 29390	Material	: N/A
Written By	: _____	Due Date	: 3/21/2007 Qty: 10 Um: Each
Checked & Approved By	: _____		
Comment	: Est: C 03.04.04 Reformat: Incorporated D2690-X K		

J/R/E

Job Number:



Seq. #:	Machine Or Operation:	Description :
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100	1000	1000

1.0	CBL460	Loop Sleeve
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Comment: Qty.: 2.0000 Each(s)/Unit Total : 20.0000 Each(s)

Loop Sleeve

Qty	Part Number	Description	Batch
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2 CBL-460 Loop Sleeve M19476

20	CBL1240		Cable
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Comment: Qty.: 1.0000 f(s)/Unit Total : 10.0000 f(s)

Cable

Qty	Part Number	Description	Batch
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D2690-6 + 2.5" CBL-1240 Cable M102439

30	SMALL FAB 1	SMALL & MEDIUM FAB RESOURCE 1
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Comment: SMALL & MEDIUM FAB RESOURCE 1

Assemble as per Dwg D2690

Identify as D2690-6

SAD 07/04/0

40	QC5	INSPECT WORK TO CURRENT STEP
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Comment: INSPECT WORK TO CURRENT STEP.

07/04/02 (5)

50	PACKAGING 1	PACKAGING RESOURCE #1
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Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: _____

PC 7/3/3 (5)

W/O:		WORK ORDER CHANGES							
DATE	STEP	PROCEDURE CHANGE			By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: D2690-6 PAR #: N/A Fault Category: Prod / FAB. ASS! ^{mal & Small} NCR: Yes No DQA: FF Date: 07/04/04
 QA: N/C Closed: FF Date: 07.04.09

NCR: <u>31191</u>		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			
07/04/02	3.0	(3) D2690-6 was under tol. by .100" to .150" to short (2) cable was damage when removing protective wrap	<u>ES/04/02</u>	Scrap 5 D2690-6	<u>FF 07/04/02</u>	<u>M</u> 07/04/02	<u>ES/04/02</u>	<u>M</u> 07/04/02

NOTE: Date & initial all entries

Date: Wednesday, 3/14/2007 12:25:25 PM

User: Kim Johnston

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: LANYARD ASSEMBLY

Job Number: 31191

Part Number: D26906

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

FD 07/04/04

Job Completion



U 07/04/04

W/O:		WORK ORDER CHANGES							
DATE	STEP	PROCEDURE CHANGE			By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

QA: N/C Closed: _____ Date: _____

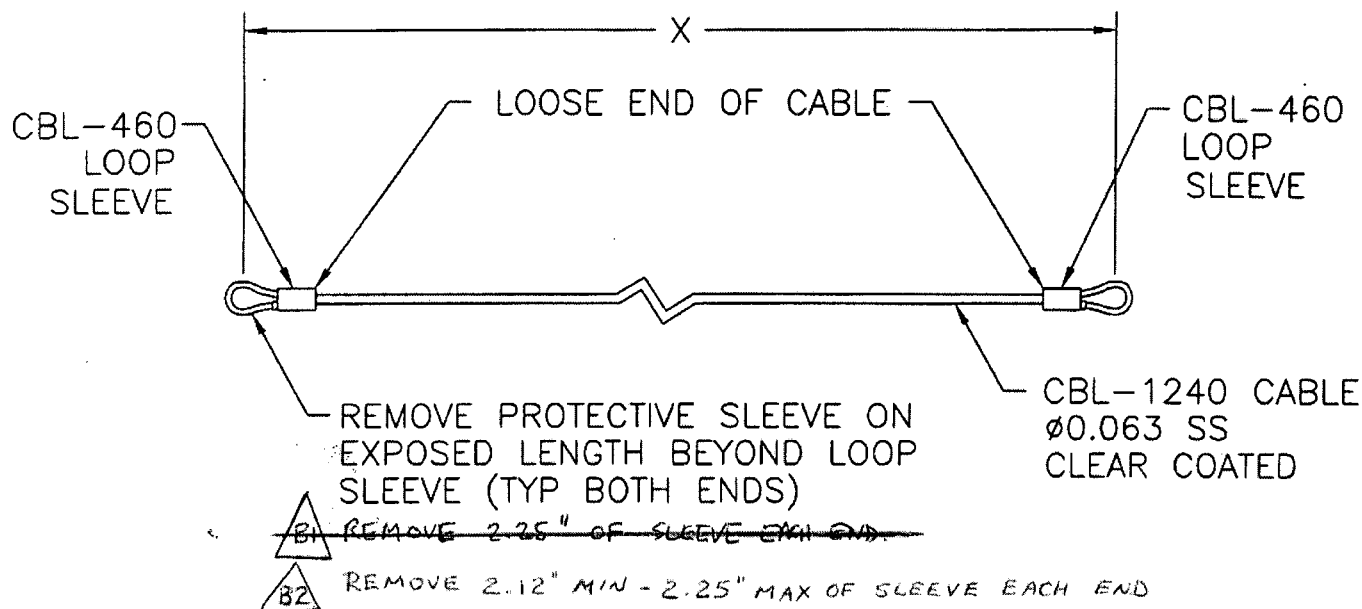
NCR:		WORK ORDER NON-CONFORMANCE (NCR)							
DATE	STEP	Description of NC Section A	Corrective Action		Section B		Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng		Sign & Date			

NOTE: Date & initial all entries



DESIGN <i>ME</i>	DRAWN BY <i>KE</i>	DART AEROSPACE LTD VICTORIA INTERNATIONAL AIRPORT, CANADA	
CHECKED <i>ME</i>	APPROVED <i>BW</i>	DRAWING NO. D2690	REV. B SHEET 1 OF 1
DATE 97.10.02		TITLE LANYARD ASSEMBLY	SCALE NTS
A	97.07.03	NEW ISSUE	
B	97.10.02	REVISED NOTE FOR ADDITIONAL LENGTH	
B1	CP 01.08.20	ADD NOTE TO REMOVE 2.25" OF SLEEVE	
B2	KE 04.06.24	ADDED TOLERANCE	

RELEASED
971003 KE
TSR 4374



D2690-X

X = LENGTH IN INCHES

NOTE: CUT CABLE 2.50* INCHES LONGER THAN 'X' LENGTH. FOLD ENDS TIGHT TO 'X' LENGTH AND CRIMP WITH SLEEVE AT END OF LOOSE END OF CABLE WITH CBL-705 CRIMPING TOOL.
*ADDITIONAL LENGTH MAY BE NECESSARY IN SOME APPLICATIONS. CUT AS REQUIRED.

NOTE: IN SOME CASES, END HAS TO BE CRIMPED AFTER ASSEMBLY WITH ATTACHING PARTS.

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 31191

DEO's

